

**May / June 2022**

### **Completed Improvements**

1. A planned servicing of the CHP plant was completed during May to undertake regular maintenance and further improve efficiencies. This was fully communicated on the website. The next planned CHP outage is from 31<sup>st</sup> August for 1 week again as outlined on the website.
2. RTO improvements to burner efficiencies have also been completed in early November 21 and continue to operate well. In addition, a major preventative maintenance service has recently taken place.

### **In Progress**

1. Work to upgrade the Feathers processing operation are continuing, the initial civils works have been completed and cooling towers and other associated equipment installed inside the factory, along with preparation works for raw material reception improvements. The installation has currently been paused (in the process section) for 2 months to minimise the chances for odour escape due to the install in the hottest summer months. However, work on the new milling section continues. The multi-million-pound investment will both improve the processing equipment on site and will reduce odour sources (mainly by the removal of batch processing) and noise when complete.
2. Extra extraction systems to reduce system pressures are being installed to improve odour egress from the cookers. This is then directed to odour abatement by thermal destruction.
3. Modular buildings containing hygiene Facilities and staff canteen buildings is being progressed – sited within the wooden acoustic fence, which is also shielding neighbours from noise from the process plant. Currently being installed it should be completed by the end of July 22. A further modular building containing offices will be added next to the existing modular hygiene Facilities and Canteen in due course.
4. Overhauls of the Effluent Treatment Plant blower systems are improving treatment capacity especially in the hot summer weather.

### **Planning**

1. Planning application was submitted at the end of March to BDLC for an extension to the eastern side of the Garage and Product Store and the CHP plant – facilitating an efficient computerised maintenance and spares control system, making the site able to store more critical spares – a key issue with recent Brexit delivery delays and the extended lead times due to continuing global Covid supply restrictions.
2. We have submitted plans for a solar farm in the arable land around High Marnham (on the arable land surrounding the former High Marnham Power station site). We have responded to the question raised regarding the solar farm by separate email.
3. We will shortly be submitting planning for separate buildings to transfer raw material and package finished product at High Marnham like that displayed at the recent consultation event. We have proposed some dates to sit down with a small subgroup of the Parish Council to go through these and the questions that were raised at the last PC meeting on the proposed redevelopment of High Marnham.

## **Neighbours & Community:**

1. Complaints.  
Direct site number – 01636 529494 – is shared with Parish Council is also on the website.
2. Website. To keep people better informed, our Community Page on our website is kept up to date - <https://jgpears.com/community-liaison/> , where we are updating with planned works or unusual activity on a regular basis.
3. Support – several local projects involved in education and youth sport have been helped. We have helped NOT Primary School with further financial support for a variety of projects. Trees in Low Marnham churchyard have been thinned and trimmed due to our full support. We have already mentioned donating towards NOT Jubilee celebrations.